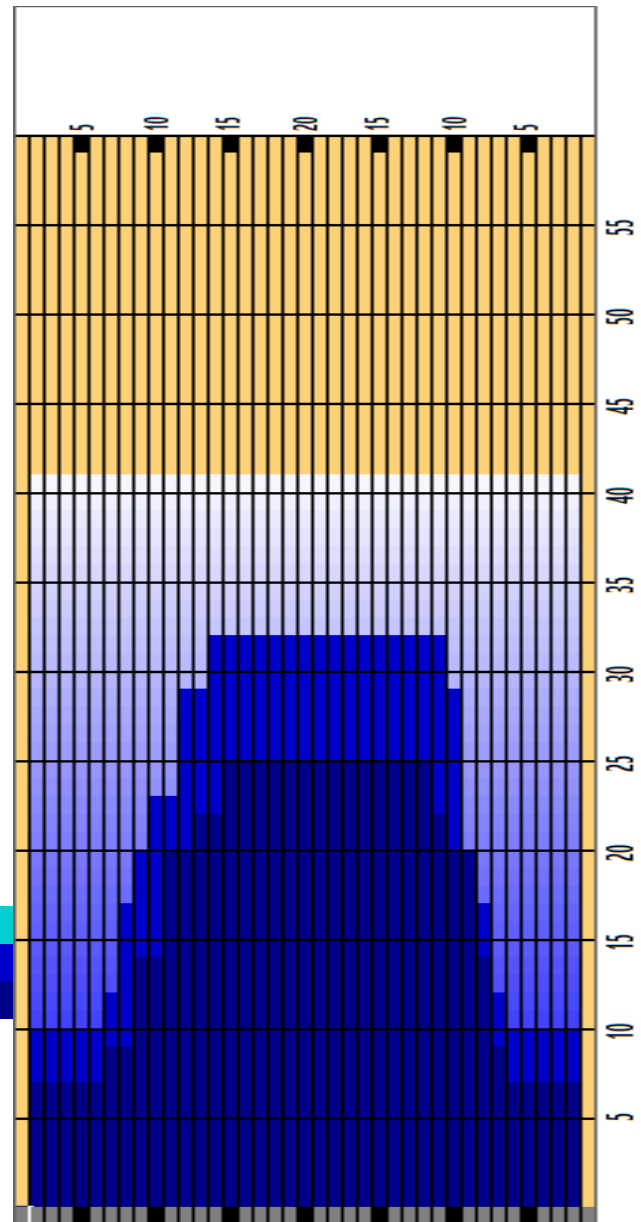


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	14.38 mL	Reverse Oil Total	10.6 mL	Volume Oil Total	24.98 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	45	14	A	185	0.0	7.9	7.9	8325
2	7L	7R	1	45	14	A	27	7.9	9.8	1.9	1215
3	9L	8R	2	40	18	A	48	9.8	14.9	5.1	1920
4	11L	9R	2	40	18	A	42	14.9	20.0	5.1	1680
5	13L	11R	1	40	18	A	17	20.0	22.5	2.5	680
6	15L	12R	1	40	18	A	14	22.5	25.0	2.5	560
7	2L	2R	0	40	22	A	0	25.0	34.0	9.0	0
8	2L	2R	0	40	30	A	0	34.0	41.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	B	0	41.0	32.0	-9.0	0
2	14L	11R	1	50	22	B	16	32.0	28.9	-3.1	800
3	12L	10R	2	50	22	B	38	28.9	22.7	-6.2	1900
4	10L	10R	1	50	22	B	21	22.7	19.6	-3.1	1050
5	9L	9R	1	50	18	B	23	19.6	17.1	-2.5	1150
6	8L	8R	2	50	18	B	50	17.1	12.0	-5.1	2500
7	7L	7R	1	50	18	B	27	12.0	9.5	-2.5	1350
8	2L	2R	1	50	14	B	37	9.5	7.6	-1.9	1850
9	2L	2R	0	50	14	B	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix 4:1 Forward  
 Cleaner Ratio Back End Mix 4:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

<p> Designed for FLEX | TOWER OF PISA - 3541 |  
 Also known as the Leaning Tower of Pisa, this pattern is asymmetric in design with a shift to the inside on the left, or if looking at it from another perspective, a shift to the outside on the right. At

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.27	1.46	1.03	1	1.22	3.27

