

Tower of Pisa



Oil Pattern Distance Oil Per Board **Reverse Brush Drop** Multi ul **Forward Oil Total Reverse Oil Total Volume Oil Total** 14.38 mL 10.6 mL 24.98 mL **Tank Configuration** Tank A Conditioner **FIRE** Tank B Conditioner N/A ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	45	14	Α	185	0.0	7.9	7.9	8325
2	7L	7R	1	45	14	Α	27	7.9	9.8	1.9	1215
3	9L	8R	2	40	18	Α	48	9.8	14.9	5.1	1920
4	11L	9R	2	40	18	Α	42	14.9	20.0	5.1	1680
5	13L	11R	1	40	18	Α	17	20.0	22.5	2.5	680
6	15L	12R	1	40	18	Α	14	22.5	25.0	2.5	560
7	2L	2R	0	40	22	Α	0	25.0	34.0	9.0	0
8	2L	2R	0	40	30	Α	0	34.0	41.0	7.0	0

START STOP LOADS MICS SPEED TANK CROSSED ST	41.0		FEET	T.OIL
1 2L 2R 0 50 30 B 0	41.0	32.0		
		32.0	-9.0	0
2 14L 11R 1 50 22 B 16	32.0	28.9	-3.1	800
3 12L 10R 2 50 22 B 38	28.9	22.7	-6.2	1900
4 10L 10R 1 50 22 B 21	22.7	19.6	-3.1	1050
5 9L 9R 1 50 18 B 23	19.6	17.1	-2.5	1150
6 8L 8R 2 50 18 B 50	17.1	12.0	-5.1	2500
7 7L 7R 1 50 18 B 27	12.0	9.5	-2.5	1350
8 2L 2R 1 50 14 B 37	9.5	7.6	-1.9	1850
9 2L 2R 0 50 14 B 0	7.6	0.0	-7.6	0

Cleaner Ratio Main Mix 4:1

Cleaner Ratio Back End Mix 4:1

Cleaner Ratio Back End Distance 59

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

 Designed for FLEX | TOWER OF PISA - 3541 |

Also known as the Leaning Tower of Pisa, this pattern is asymmetric in design with a shift to the inside on the left, or if looking at it from another perspective, a shift to the outside on the right. At

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R	
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track	
Track Zone Ratio	3,27	1.46	1.03	1	1.22	3.27	

Forward

Reverse

Combined

