Oil Pattern Distance Forward Oil Total
Tank Configuration

41 Reverse Brush Drop
$14.38 \mathrm{~mL} \quad$ Reverse Oil Total
N/A Tank A Conditioner

38
10.6 mL FIRE

Oil Per Board
Volume Oil Total
Tank B Conditioner

|  | START | STOP | LOADS | mics | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 2L | 2R | 5 | 45 | 14 | A | 185 | 0.0 | 7.9 | 7.9 | 8325 |
| 2 | 7L | 7R | 1 | 45 | 14 | A | 27 | 7.9 | 9.8 | 1.9 | 1215 |
| 3 | 91 | 8R | 2 | 40 | 18 | A | 48 | 9.8 | 14.9 | 5.1 | 1920 |
| 4 | 11L | 9R | 2 | 40 | 18 | A | 42 | 14.9 | 20.0 | 5.1 | 1680 |
| 5 | 13L | 11R | 1 | 40 | 18 | A | 17 | 20.0 | 22.5 | 2.5 | 680 |
| 6 | 15L | 12R | 1 | 40 | 18 | A | 14 | 22.5 | 25.0 | 2.5 | 560 |
| 7 | 2L | 2R | 0 | 40 | 22 | A | 0 | 25.0 | 34.0 | 9.0 | 0 |
| 8 | 2L | 2R | 0 | 40 | 30 | A | 0 | 34.0 | 41.0 | 7.0 | 0 |


|  | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 2L | 2R | 0 | 50 | 30 | B | 0 | 41.0 | 32.0 | -9.0 | 0 |
| 2 | 14L | 11 R | 1 | 50 | 22 | B | 16 | 32.0 | 28.9 | -3.1 | 800 |
| 3 | 12L | 10R | 2 | 50 | 22 | B | 38 | 28.9 | 22.7 | -6.2 | 1900 |
| 4 | 10L | 10R | 1 | 50 | 22 | B | 21 | 22.7 | 19.6 | -3.1 | 1050 |
| 5 | 9L | 9R | 1 | 50 | 18 | B | 23 | 19.6 | 17.1 | -2.5 | 1150 |
| 6 | 8L | 8R | 2 | 50 | 18 | B | 50 | 17.1 | 12.0 | -5.1 | 2500 |
| 7 | 7L | 7R | 1 | 50 | 18 | B | 27 | 12.0 | 9.5 | -2.5 | 1350 |
| 8 | 2L | 2R | 1 | 50 | 14 | B | 37 | 9.5 | 7.6 | -1.9 | 1850 |
| 9 | 2L | 2R | 0 | 50 | 14 | B | 0 | 7.6 | 0.0 | -7.6 | 0 |

Cleaner Ratio M ain M ix
Cleaner Ratio Back End Mix
Cleaner Ratio Back End Distance
Buffer RPM: 4=720|3=500|2=200|1=50 <p> Designed for FLEX | TOWER OF PISA - 3541| Also known as the Leaning Tower of Pisa, this pattern is asymmetric in design with a shift to the inside on the left, or if looking at it from another perspective, a shift to the outside on the right. At

Forward
4:1 Reverse
59 Combined


| Item | 3L-7LL:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Mlddle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 3.27 | 1.46 | 1.03 | 1 | 1.22 | 3.27 |



