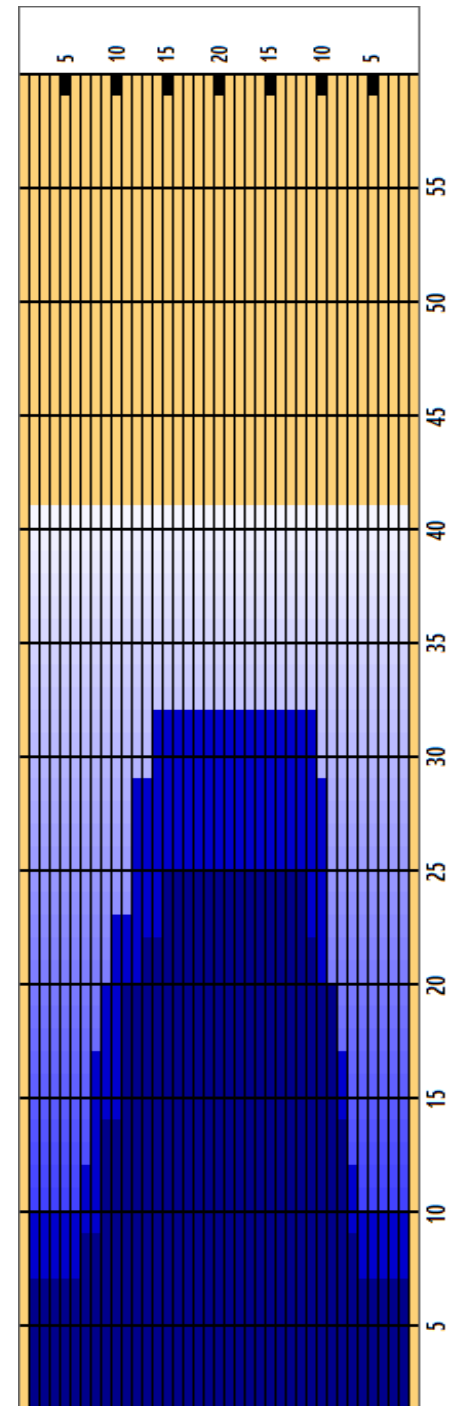


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	14.38 mL	Reverse Oil Total	10.6 mL	Volume Oil Total	24.98 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	TERRAIN

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	45	14	A	185	0.0	7.9	7.9	8325
2	7L	7R	1	45	14	A	27	7.9	9.8	1.9	1215
3	9L	8R	2	40	18	A	48	9.8	14.9	5.1	1920
4	11L	9R	2	40	18	A	42	14.9	20.0	5.1	1680
5	13L	11R	1	40	18	A	17	20.0	22.5	2.5	680
6	15L	12R	1	40	18	A	14	22.5	25.0	2.5	560
7	2L	2R	0	40	22	A	0	25.0	34.0	9.0	0
8	2L	2R	0	40	30	A	0	34.0	41.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	B	0	41.0	32.0	-9.0	0
2	14L	11R	1	50	22	B	16	32.0	28.9	-3.1	800
3	12L	10R	2	50	22	B	38	28.9	22.7	-6.2	1900
4	10L	10R	1	50	22	B	21	22.7	19.6	-3.1	1050
5	9L	9R	1	50	18	B	23	19.6	17.1	-2.5	1150
6	8L	8R	2	50	18	B	50	17.1	12.0	-5.1	2500
7	7L	7R	1	50	18	B	27	12.0	9.5	-2.5	1350
8	2L	2R	1	50	14	B	37	9.5	7.6	-1.9	1850
9	2L	2R	0	50	14	B	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Designed for FLEX | TOWER OF PISA - 3541 | Also known as the Leaning Tower of Pisa, this pattern is asymmetric in design with a shift to the inside on the left, or if looking at it from another perspective, a shift to the outside on the right. At 41 in length, this oil pattern retains much of its shape throughout the entire length of the pattern, just like the Tower of Pisa does.

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3:27	1:46	1:03	1	1:22	3:27

