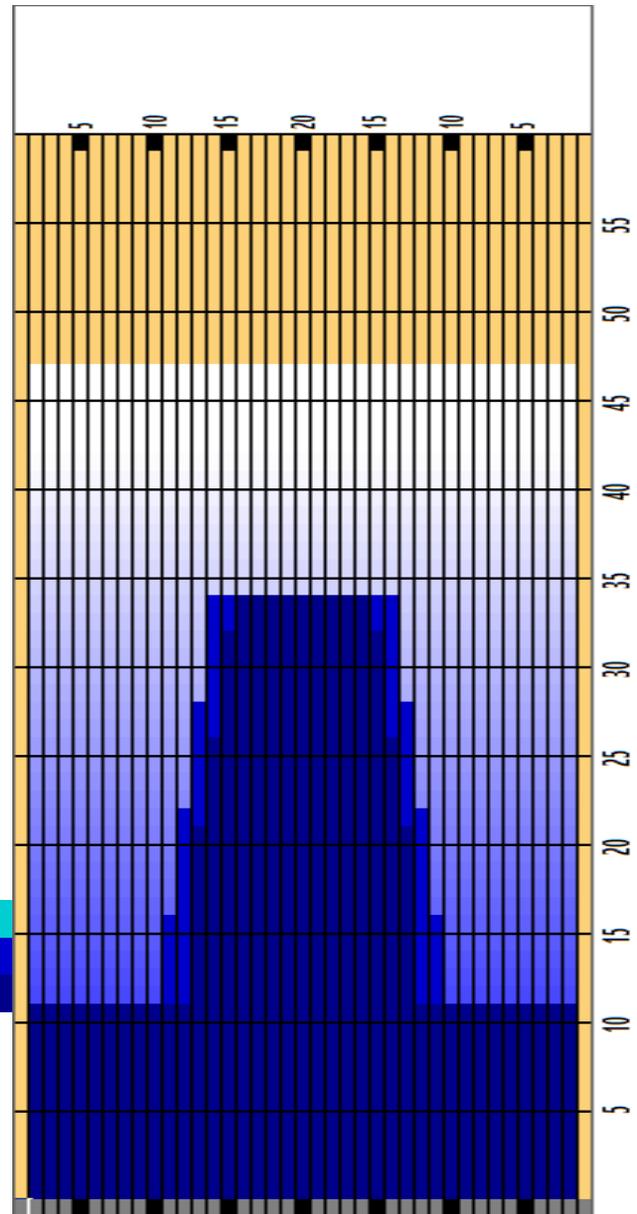


|                      |          |                    |         |                    |          |
|----------------------|----------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 47       | Reverse Brush Drop | 40      | Oil Per Board      | Multi ul |
| Forward Oil Total    | 15.64 mL | Reverse Oil Total  | 9.09 mL | Volume Oil Total   | 24.73 mL |
| Tank Configuration   | N/A      | Tank A Conditioner | FIRE    | Tank B Conditioner | ICE      |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 7     | 40   | 14    | A    | 259     | 0.0   | 11.9 | 11.9 | 10360 |
| 2 | 13L   | 13R  | 5     | 40   | 14    | A    | 75      | 11.9  | 21.8 | 9.9  | 3000  |
| 3 | 14L   | 14R  | 2     | 40   | 18    | A    | 26      | 21.8  | 26.9 | 5.1  | 1040  |
| 4 | 15L   | 15R  | 2     | 40   | 18    | A    | 22      | 26.9  | 32.0 | 5.1  | 880   |
| 5 | 16L   | 16R  | 1     | 40   | 18    | A    | 9       | 32.0  | 34.5 | 2.5  | 360   |
| 6 | 2L    | 2R   | 0     | 40   | 22    | A    | 0       | 34.5  | 40.0 | 5.5  | 0     |
| 7 | 2L    | 2R   | 0     | 40   | 30    | A    | 0       | 40.0  | 47.0 | 7.0  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 45   | 30    | B    | 0       | 47.0  | 34.0 | -13.0 | 0     |
| 2 | 14L   | 14R  | 2     | 45   | 22    | B    | 26      | 34.0  | 27.8 | -6.2  | 1170  |
| 3 | 13L   | 13R  | 2     | 45   | 22    | B    | 30      | 27.8  | 21.6 | -6.2  | 1350  |
| 4 | 12L   | 12R  | 2     | 45   | 18    | B    | 34      | 21.6  | 16.5 | -5.1  | 1530  |
| 5 | 11L   | 11R  | 2     | 45   | 18    | B    | 38      | 16.5  | 11.4 | -5.1  | 1710  |
| 6 | 2L    | 2R   | 2     | 45   | 14    | B    | 74      | 11.4  | 7.5  | -3.9  | 3330  |
| 7 | 2L    | 2R   | 0     | 45   | 14    | B    | 0       | 7.5   | 0.0  | -7.5  | 0     |



Cleaner Ratio Main Mix                    4:1            Forward  
 Cleaner Ratio Back End Mix            4:1            Reverse  
 Cleaner Ratio Back End Distance        59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

<p> Designed for FLEX | STATUE OF LIBERTY - 3447 | The Statue of Liberty was a gift of friendship from the people of France to the United States. So to compliment the Eiffel Tower Sport pattern, the Statue of Liberty is the longest pattern in the

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 3.05                 | 2.67                | 1.09                | 1.09                 | 2.67                | 3.05                 |

